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(54) A dispensing pump for a fluid contained in a container.

(57) There is described a dispensing pump for a fluid contained in a container, in which the component parts form two units which are functionally joined together by a coupling member (26), while being easily separable. The component parts of each unit are assembled together in such away as to make them hardly separable. The second unit comprises a valve (56) for communication with the container (28) and is inseparably attached to the container (28) and is further provided with a device restraining access to the valve (56), whereby this unit acts as a seal for the container. The first unit comprises a cylinder (2), piston (6), actuator means (14), spring (16) and communication means (8, 12) with the external environment and is applicable to successive second units.

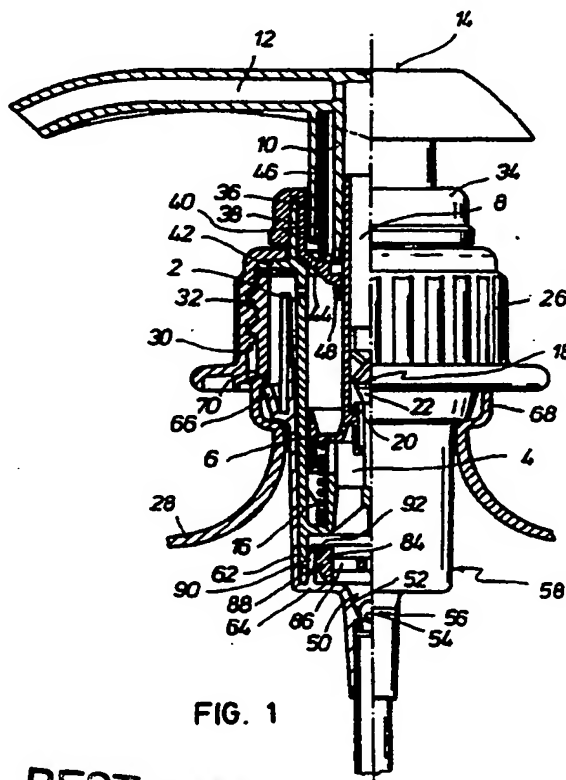


FIG. 1

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EP 0 390 717 A2

## A DISPENSING PUMP FOR A FLUID CONTAINED IN A CONTAINER

The invention relates to a dispensing pump for a fluid contained in a container, said pump having: a) a first group of members comprising: a cylinder defining a pumping chamber a piston adapted to slide within said cylinder; actuator means for said piston; a resilient member engaging said piston; first communication means between the pumping chamber; and the external environment; a first valve for regulating said communication with the external environment; and a member for coupling with the container; and b) a second group of members comprising: communication means between the pumping chamber and the container; and a second valve for regulating said communication with the container.

Containers holding a fluid preferably for hygiene or cleaning purposes are being ever increasingly used particularly in the home. The container is regularly and desirably provided with a dispensing pump which facilitates the application and even the metering of the fluid to be used, there being contemplated also the possibility of the pump allowing for spraying and even foaming of the contained fluid. The pump is also frequently irreversibly connected to the container, forming a sort of guarantee seal for the quantity and the quality of the contents.

The situation referred to shortly in the foregoing paragraph suffers from the drawback that it is necessary to acquire a complete pump with each container, bottle or the like, with said pump being useless for the user after the content of the container has been used. The recovery or recycling of the pump by the manufacturer is not reasonably feasible either, which makes use more expensive.

To overcome the above drawback, the present invention seeks to provide a pump of the type mentioned above characterised fundamentally in that said first group and said second group respectively form first and second units, the members of each of which are assembled together in a way making them hardly separable, said second unit being adapted to be inseparably attached to the container, said first and second units being functionally connected together by said coupling member and in that downstream of said second valve there is a device restraining access to said second valve.

With the pump of the invention, the user first purchases a container with the complete pump: When the contents have been used, he removes the first unit and disposes of the container together with the second unit. When replacing the product, he only needs to purchase a new container with a new second unit and mount the initial first unit to

the new purchase, with obvious saving, since said first unit comprises a major portion of the pump members which are, furthermore, the most expensive ones.

With the second unit being inseparably attached to the container, it obviously acts as a seal preventing tampering with the content of the latter. The security of this arrangement is due in part to it being impossible to empty the container without the aid of the first unit and in part to refilling of the container being prevented due to the above-mentioned restriction of access to the second valve which regulates communication with the interior of the container.

Further advantages and features of the invention will be appreciated from the following description, in which preferred embodiments of the invention are described without any limiting nature, with the reference to the accompanying drawings in which:

Figure 1 is an elevation view, partly in cross section on a diametral plane, of the dispensing pump according to the invention in the maximum compression state, part of the container being shown in section;

Figure 2 is a similar view to that of Figure 1 of the first pump unit;

Figure 3 is a similar view to the previous ones of the second pump unit, part of the container being shown in section;

Figure 4 is a similar view to the previous one said second unit being stoppered;

Figure 5 is a similar view to that of Figure 3, of a further embodiment of the second pump unit.

The dispensing pump of the invention is in many ways no different from a conventional pump. Therefore, it is provided with a first group of members to be referred to hereinafter. In the first place there is a cylinder 2 defining therein a pumping chamber 4 which is shown in Figure 1 to be in its smallest capacity position. Associated with the cylinder 2 there is a piston 6 adapted to slide within the cylinder between a first position (Figure 2) determining the maximum volume of the pumping chamber and a second position (Figure 1) corresponding to the minimum volume of said chamber 4. It should be noted, however, that the cylinder of the invention has no bottom, to which further reference will be made hereinafter.

In the example shown, the piston 6 is extended by a hollow stem 8 associated with a tube 10 of a dispensing nozzle 12, in such a way that the piston 6 and stem 8 are attached to the tube 10 and nozzle 12 and may be moved thereby, whereby the upper surface 14 of the nozzle 12 represents an

actuator means for the piston. Obviously a force applied to said surface causes the piston 6 to slide within the cylinder 2. A resilient member or spring 16 engages said piston 6 and urges it to the said first position.

The association of the hollow stem 8, tube 10 and nozzle 12 forms first communication means between the pumping chamber 4 and the external environment. This communication is regulated by a valve 18 formed by a valve seat 20 and the stopper 22. No further details of the type of valve shown are given, since the configuration and special operation thereof are foreign to the present invention. The valve 18 is urged to the closed position thereof by a spring 24 and opens in due time to allow the fluid contained in the pumping chamber 4 to be dispensed.

A coupling member 26 allows the pump to be connected to the container 28. In the example shown, the member 26 is generally hood-shaped and is provided with an internal thread 30 adapted to engage a thread 32 of the container neck. Further hereinafter another way of threading the member 26 will be disclosed. It should also be noted that the member 26 may be attached by other means, such as by a twist lock or any other appropriate means allowing an easily reversible connection to be made between the pump and the container 28.

The pump is also provided with assembly means allowing the first group of members described to form a first unit wherein the component members are assembled together in a way making them hardly separable. In the example shown, there is an assembly member 34 which is outstanding for the assembly of said first unit.

The assembly member 34 is provided with a cylindrical portion 36 extended to the outside by a skirt portion 38, between which an upper crown 40 extending from the cylinder 2 is retained. The connection may be by way of threads or be a press fit between mating retaining grooves. The cylinder is also provided with a tab 42 and between the said tab and the lower edge of the skirt 38 there is loosely contained a portion of the coupling member 26, whereby the assembly of said member 26 is ensured.

The cylindrical portion 36 of the assembly member 34 extends inwardly over a frustoconical portion 44, from which there emerges an upper tubular portion 46 serving as guide for the nozzle tube 10 and the lower tubular portion 48 which guides the hollow stem 8 and limits the upstream movement of the piston 6. It is easy to imagine the operations required for assembling the first unit, whereby the description thereof is omitted.

It should be noted once again that a simple example of assembly has been described and that

the invention comprises other rational solutions appropriate for the intended purpose. The first unit is shown in Figure 2.

The pump is provided also with a second group of members among which there is a passage 50 comprised within the communication means between the pumping chamber 4 and the interior of the container. Within this passage there is a valve seat 52 and the stopper 54 forming therebetween a second valve 56 regulating the communication between the chamber 4 and the container.

Preferably the said second group also comprises a cup-shaped member 58 provided with the passage 50 and which houses said second valve 56, whereby there is formed a second unit in which all the members thereof are assembled together in a way making them hardly separable.

Thus, the member 58 is provided with an open end 60 terminating a rounded and preferably slightly conical side portion 62 tapering outwardly towards the open end, within which there is fitted the cylinder 2. The fit between the cup-shaped member 58 and the cylinder 2 is sufficiently snug to insure due tightness, but allows the first unit to be easily separated from the second unit.

The member 58 is provided with a bottom portion 64 in which, as said above, there is situated the passage 50 and said bottom 64 acts as bottom for the cylinder 2 and, therefore, also as bottom for the pumping chamber 4.

The second unit is adapted to be inseparably attached to the container, to which end the member 58 is provided with attachment means. In one embodiment (Figures 1, 3 and 4) said means comprises a continuous resilient external flap 66 (or a plurality of separate flaps situated at the same level), which is divergently orientated relative to the side portion 62.

The flap 66 is provided to engage the container 28 which is provided with a widened portion 68 the upper edge 70 of which is orientated generally normal to the ideal axis of the pump. The resilience of the flap allows the member 58 to slide downwardly along the neck 71 of the container and, on reaching the level of the widened portion, the flap 66 takes on the position shown. In this way the second unit is inseparably attached, whereby in practice the second unit may only be removed by destroying it.

In a further embodiment (Figure 5) there is a skirt member 72 extending from the edge 74 of the open end 60 of the cup-shaped member 58. Said skirt member extends generally coaxially to the side portion 62, leaving a space therebetween to contain a portion of the neck 71 of the container 28. On the inner surface 76 of the skirt member and, therefore, facing the side portion 62, there is at least one harpoon-shaped projection 78 which is

adapted to be retained by a shoulder 80 of the neck 71. In this case also, the attachment of the second unit to the container 28 is sufficiently strong for its release to require, in practice, destruction of the second unit. In this embodiment the skirt member 72 is provided with a thread 82 capable of engaging the internal thread 30 of the coupling member 26.

It will be noted that the first and second units are firmly but separably functionally attached together, by way of the coupling member 26 which is threadedly attached either to the thread 32 of the neck or the thread 82 of the skirt member 72, in any case after having inserted the cylinder 2 inside the cup-shaped member 58. It is obvious that to separate the two units it is sufficient to unscrew the coupling member 26 or, if necessary, undo the reversible connection between the coupling member and the neck or skirt member.

A further important feature of the pump described is that the container may not be refilled while the second unit is retained on the neck 71. To make the container non-refillable, there is contemplated a device restraining access to the second valve 56, so that it may not be tampered with.

One example of a restraining device is a disc 84 situated in the immediate proximity of the bottom 64 of the cup-shaped member 58. Said disc is provided with one or more small transverse passages allowing the fluid to be dispensed to flow but preventing tampering with the stopper 54, whether this be a ball or a disc. Preferably the disc is provided with a side edge having a shoulder 88 which is set in a crown member 90 surrounding the passage 50, to which end the crown member is provided with an outwardly extending annular edge 92.

There is contemplated a sealing cap 94 (Figure 4) having an inwardly directed retaining flange 96 and a weakened portion 98 which would be broken in an attempt to force it. On the one hand the sealing cap 94 prevents undesired spillage and on the other hand guarantees the integrity of the container and of the fluid contained.

The description of the pump operation is omitted because it belongs to the state of the art. Likewise no reference is made to known elements such as the dip tube communicating with the bottom of the container and other elements.

## Claims

1.- A dispensing pump for a fluid contained in a container, said pump having: a) a first group of members comprising: a cylinder (2) defining a pumping chamber (4); a piston (6) adapted to slide within said cylinder (2); actuator means (14) for

said piston (6); a resilient member (16) engaging said piston (6); first communication means (8, 12) between the pumping chamber (4) and the external environment; a first valve (18) for regulating said communication with the external environment; and a member (26) for coupling with the container (28); and b) a second group of members comprising: communication means (50) between the pumping chamber (4) and the container (28); and a second valve (56) for regulating said communication with the container (28), characterised in that said first group and said second group respectively form first and second units, the members of each of which are assembled together in a way making them hardly separable, said second unit being adapted to be inseparably attached to the container (28), said first and second units being functionally connected together by said coupling member (26) and in that downstream of said second valve (56) there is a device (84) restraining access to said second valve (56).

2.- The pump of claim 1, characterised in that said cylinder (2) has no bottom and in that the pump is provided with a cup-shaped member (58) providing, on the one hand, an open end (60) and a side portion (62) in which said cylinder (2) fits and which has retaining means (66, 78) which attach it inseparably to the container (28) and, on the other hand, a bottom portion (64) in which there is a passage (50) in which there is situated a valve seat (52) for a stopper (54) forming part of said second valve (56), said bottom portion (64) being associated with said restraining device (84).

3.- The pump of claim 2, characterised in that said side portion (62) tapers slightly towards the bottom.

4.- The pump of claim 2 or 3, characterised in that said retaining means comprises at least one resilient external flap (66) divergently disposed relative to the side portion.

5.- The pump of claim 4, characterised in that said flap (66) is annular and continuous.

6.- The pump of claim 4 or 5, characterised in that said flap (66) is adapted to be inserted in the container (28) and be retained thereby.

7.- The pump of claim 2 or 3, characterised in that said retaining means comprises a skirt member (72) extending from said open end (60) generally coaxially on the outside of said side portion (62) and in that the skirt member (72) on the surface (76) thereof facing the side portion (62) is provided with at least one harpoon-shaped projection (78).

8.- The pump of claim 7, characterised in that said projection (78) is annular and continuous.

9.- The pump of claim 7 or 8, characterised in that said skirt member (72) and said side portion (62) adapted to contain therebetween a neck (71)

of the container (28) in such a way as to retain the skirt member (72).

10.- The pump of any one of the foregoing claims, characterised in that said restraining device comprises a disc (84) situated in the immediate proximity of the bottom (64) of the cup-shaped member (58) and said disc (84) is provided with at least one small transverse passage (86).

11.- The pump of claim 10, characterised in that said bottom portion (64) is provided with a crown member (90) surrounding said passage (50) and said disc (84) is set in said crown member (90).

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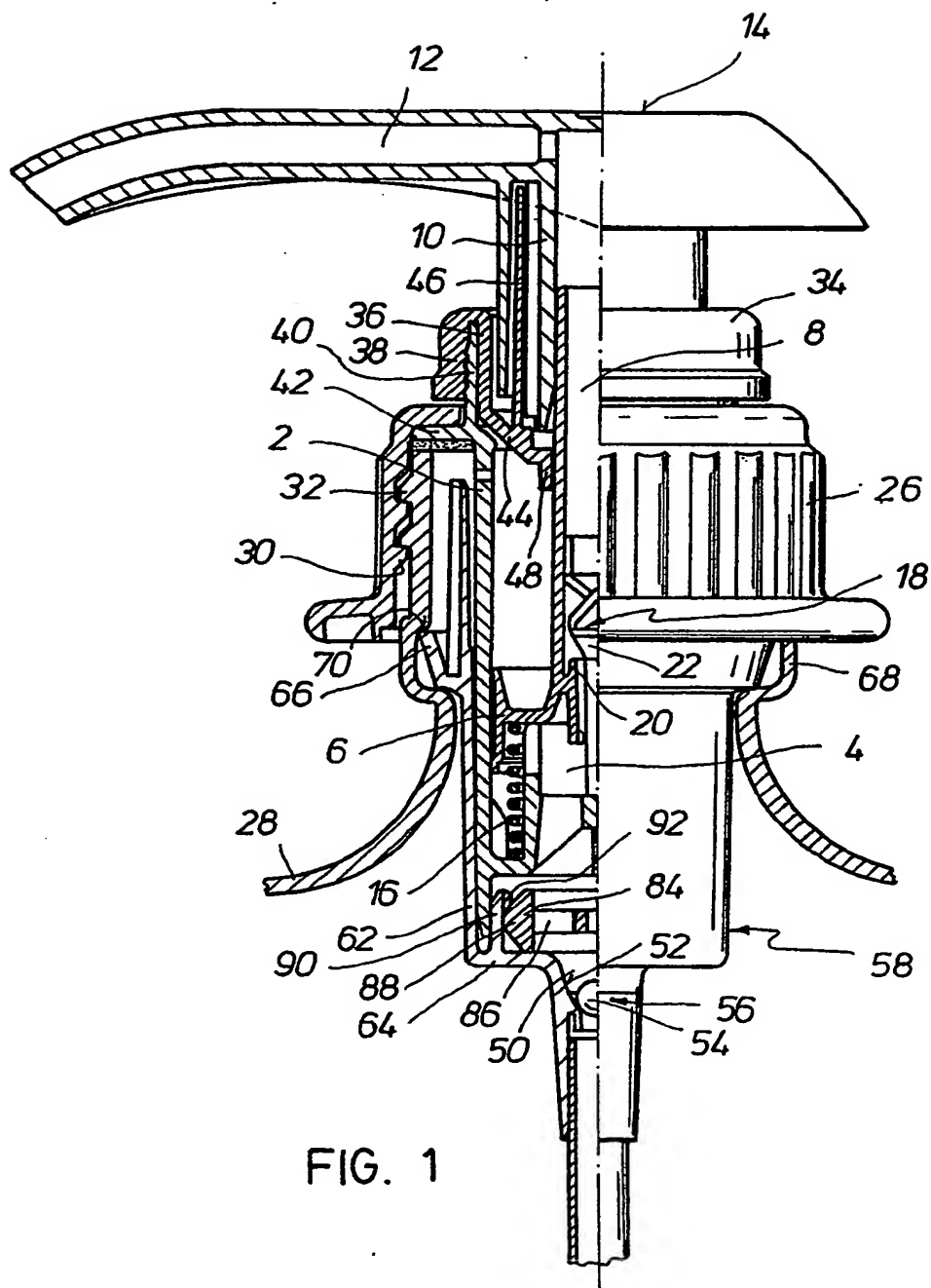


FIG. 3

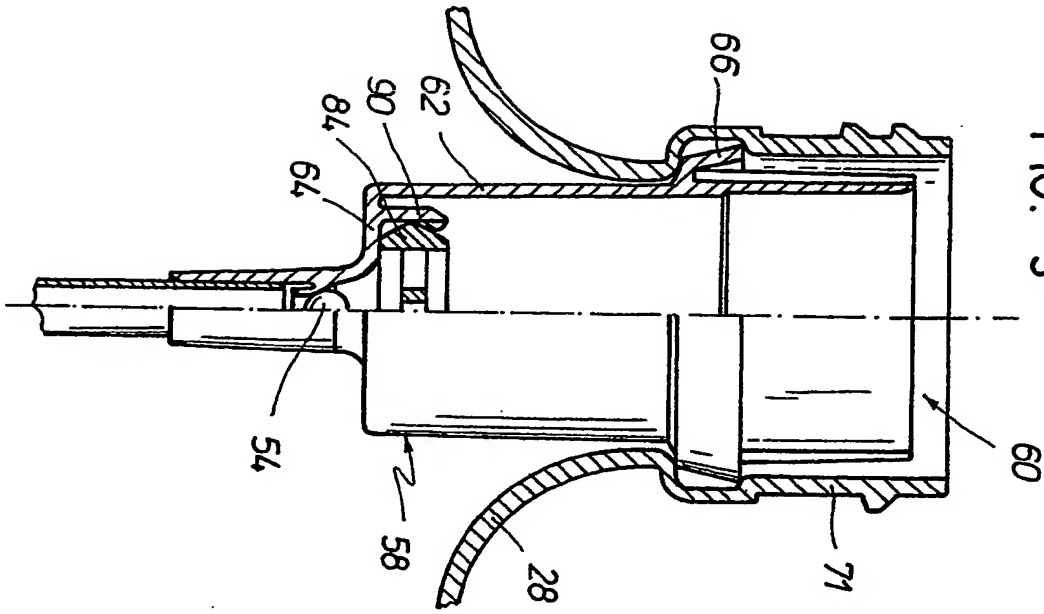
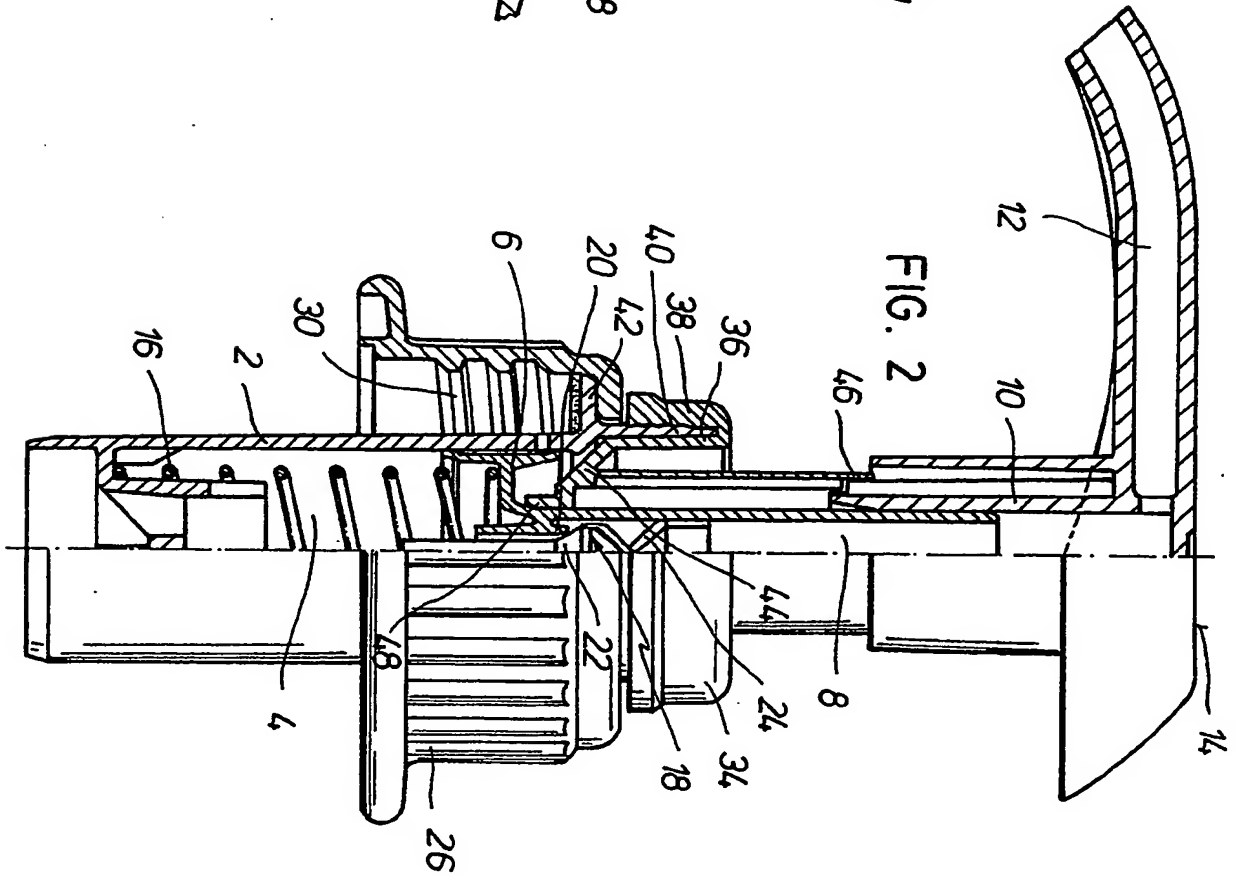
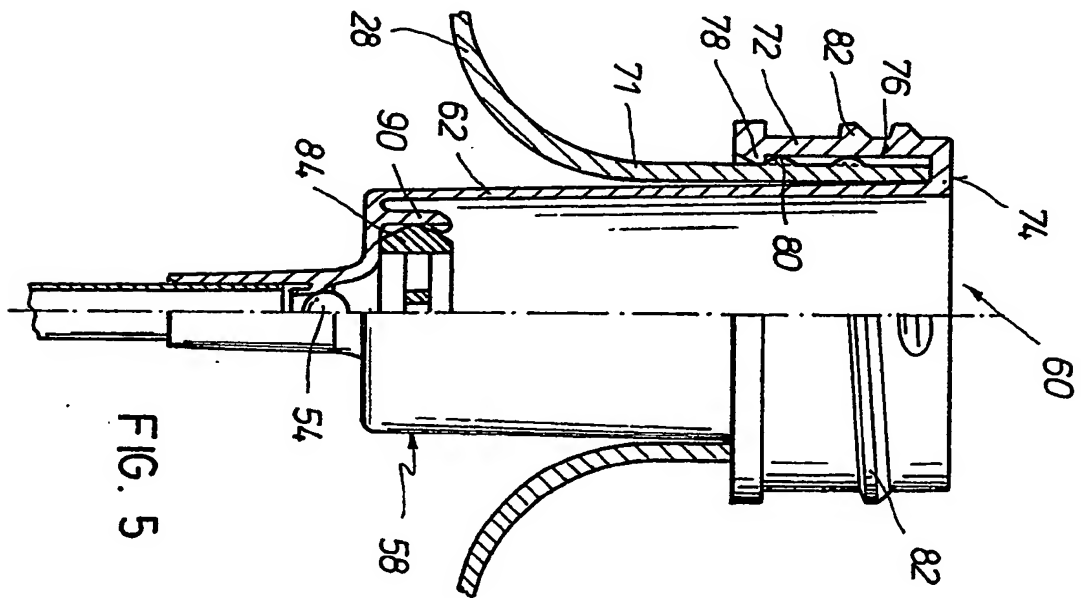
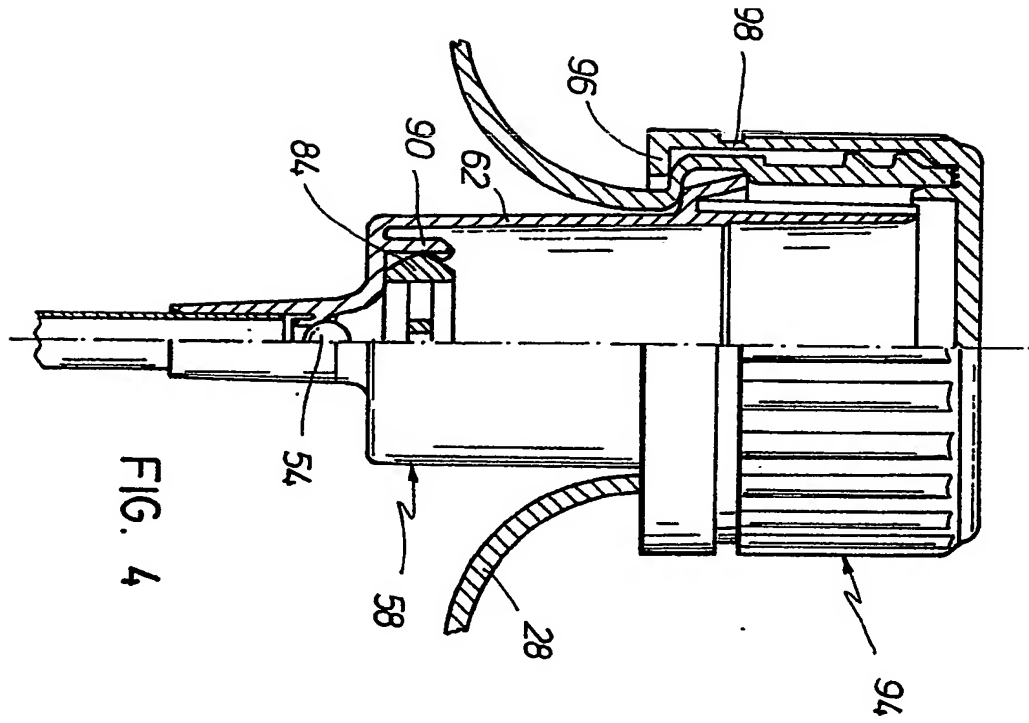


FIG. 2









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⑤④ **A dispensing pump for a fluid contained in a container.**

⑤⑦ There is described a dispensing pump for a fluid contained in a container, in which the component parts form two units which are functionally joined together by a coupling member (26), while being easily separable. The component parts of each unit are assembled together in such away as to make them hardly separable. The second unit comprises a valve (56) for communication with the container (28) and is inseparably attached to the container (28) and is further provided with a device restraining access to the valve (56), whereby this unit acts as a seal for the container. The first unit comprises a cylinder (2), piston (6), actuator means (14), spring (16) and communication means (8, 12) with the external environment and is applicable to successive second units.

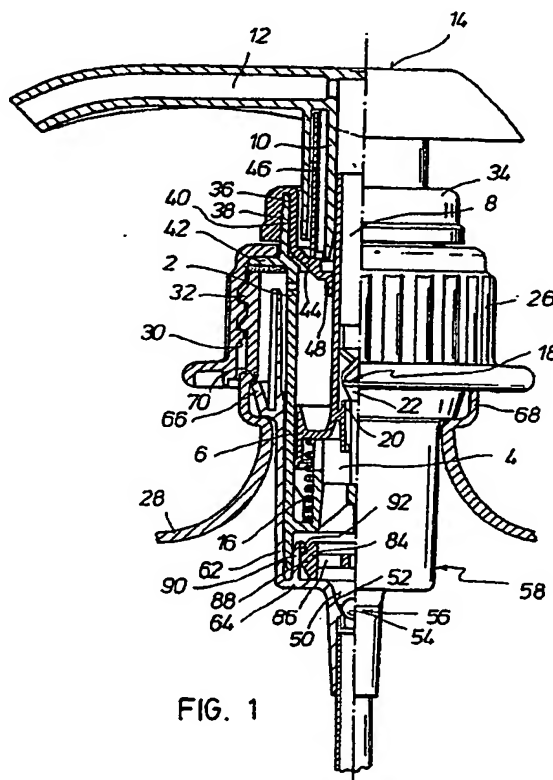


FIG. 1

EP 0 390 717 A3



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Patent Office

## EUROPEAN SEARCH REPORT

Application Number

EP 90 50 0018

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
A	US-A-3 991 914 (KOTUBY et al.) * Figures 1-3; abstract * -----	1	B 05 B 11/00
A	US-A-3 844 452 (BLUM) * Figure 2; abstract * -----	1	
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 05 B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of search 12 June 91	Examiner GINO C.P.G.
<div>CATEGORY OF CITED DOCUMENTS</div> <div>X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention</div> <div>E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &amp;: member of the same patent family, corresponding document</div>			